

PRO/CARBINE

SEMI-AUTOMATIC CALIBER .68
AIR POWERED PAINTBALL MARKER

WARNING:

Do not field strip or otherwise disassemble this marker while it is pressurized with air supply.

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Lower Receiver

Assembly Instructions

Into lower receiver halves; insert 4 grip nuts. Attach 2 grips with 4 grip bolts. Into right lower receiver insert trigger / sear and springs on 5 receiver dowel pins. Insert 2 tank adapter nuts. Bolt 2 halves together with 2 receiver bolts and nuts. Insert safety with o-ring and secure with safety snap ring. Insert 90 degree gas line fitting into tank adapter and attach it to the bottom of lower receiver using 2 tank adapter bolts. Then attach lower and upper receivers with 4 receiver connection bolts. Connect one end of gas line (with teflon paste) to 90 degree tank adapter fitting and the other end of gas line (with teflon paste) to upper receiver marker valve reduction fitting.

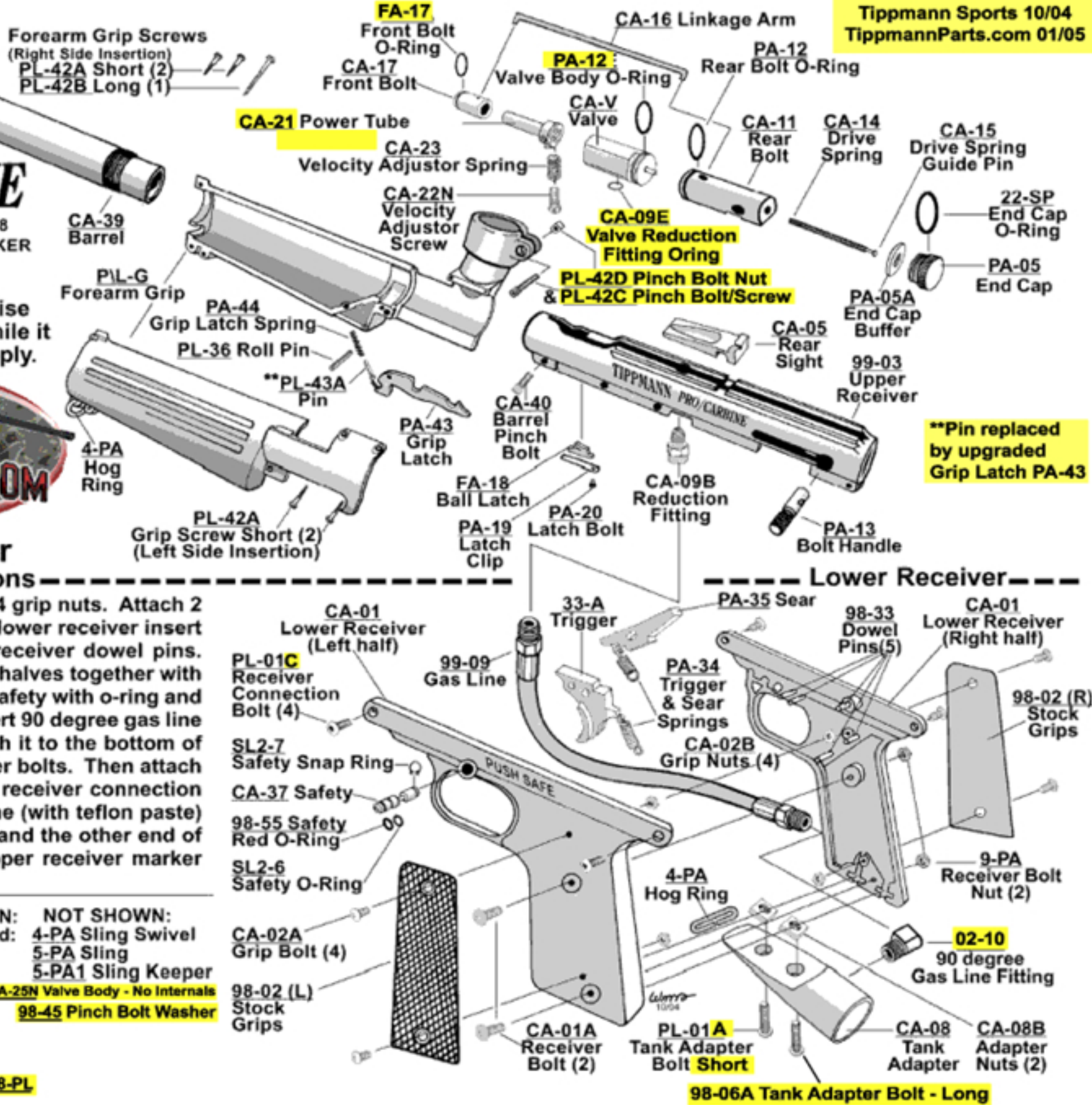
INTERNAL VALVE PARTS NOT SHOWN:

Valve Disassembly not recommended:
CA-27A Front Valve Seat Ca
CA-27N Rear Valve Seat
CA-29 Cup Seat -Gold colored
CA-30N Valve Stem -Silver colored
PA-28 Cup Seal -Black colored
PA-31A Valve Snap Ring
PA-32 Valve Spring

NOT SHOWN:

4-PA Sling Swivel
5-PA Sling
5-PA1 Sling Keeper
CA-25N Valve Body - No Internals
98-45 Pinch Bolt Washer

These 3 items create the Valve Plunger 98-PL
SL2-25 Valve Seat Oring



**Pin replaced by upgraded Grip Latch PA-43